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I love making big, useful quilts and I need a machine that can easily accommodate them. The Regalia is the answer. It's Baby Lock's largest longarm with an elegant frame that supports my largest quilts. Even though it's big, it doesn't leave out any of the small details that I love — the free motion lets me add in even the most precise details with the adjustable front handles. I can proudly say that the Regalia gives all my quilts the royal treatment.

Quilt on Frame (Cover)
Flare; courtesy of Amy Ellis
Quilts (Cover - Left to Right)
Soiree; courtesy of Amy Ellis
Turnstyle; courtesy of Amy Ellis
Wildwood; courtesy of Amy Ellis
The Comfort Quilt from Modern Heritage
Quilts; pieced and quilted by Amy Ellis



Large 20" Workspace

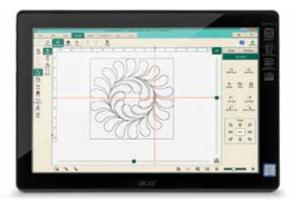
As a longarm machine, the Regalia's larger workspace allows you to stitch freely without worrying about limitations.



Adjustable Front Handles

Effortlessly control the motion of the Regalia with the comfort grip front handles that are independently adjustable and extendable.

Optional Accessories



Pro-Stitcher Quilting Software (BLPS4-RG)

You'll love the show-level precision and quality you can achieve with Baby Lock's Pro-Stitcher Quilting Software. No extra PC is required; Pro-Stitcher's included screen becomes your control center! Internal cabling makes setup a snap. Create quilt designs with various customization options.



Rear Handle Bars and Laser Light Stylus Set (BLRG20-RHK)

The rear handlebars and display enable you to quilt from the back of the machine. This makes it possible to use pantographs for edge-to-edge quilting in conjunction with the included Laser Light Stylus



Channel Lock (BLJ18-CL)

The Channel Lock attaches onto the front wheel of the Regalia to enable the machine to make continuous straight horizontal lines across your quilt.







Love of Sewing Membership (BLRG20-LOSM)

The Love of Sewing Membership will help you get the most out of your Regalia quilting machine. Enjoy four years of unlimited access to sewing tutorials, comprehensive service and unique savings.



Ruler Base (BLRG20-RB)

Use this accessory to extend the base of your machine for use with rulers, guides and templates.



Baby Lock Leader Cloths (BLQL)

Save time securing your fabric to the frame with Baby Lock Leader Cloths. Made specifically with ease and convenience in mind, these leader cloths are large enough for projects of any size. Includes: Three hemmed King-Size (112") printed leader cloths.



7" Color Touchscreen with Onscreen Handwheel

Set and easily read Stitch Control Features with the large, color LCD screen. The onscreen handwheel raises and lowers your needle without having to reach around the machine.



Large "M" Class Bobbin

Enjoy fewer bobbin changes with the largest bobbins available in quilting (up to 40% larger than a standard bobbin). It's also lit with an LED that makes changes and alignments easier than ever.



Quick Set Tension

Easily adjust upper thread tension and view your settings on the digital LCD readout.



Built-in Stitch Regulator and Needle Beam

The Regalia has built-in stitch regulation so you can quilt smooth, even-length stitches. Whether you choose the speed settings of Cruise Mode or the ability to make hard pauses without interruption with Precision Mode, the Regalia has both. The Needle Beam highlights your needle position so you know exactly where your next stitch is.



Push Button Features

Change the stitching speed, start and stop the Regalia, or place the needle up or down with buttons directly built into the programmable handles.



LED Lighting

Long-lasting, high-intensity LED lights illuminate your workspace so you can see every detail on your quilt.

Regalia Accessories



- Machine carriage for frame
- Electronic bobbin winder with variable speed
- 5 "M" class metal bobbins
- Interchangeable Open Toe Hopping Foot
- 2 packs of needles (size 16 and 18)
- Thread mast

- Oiler
- 1 wrench, 4 Allen wrenches, and 1 screwdriver
- Lint Brush
- Instruction manual on USB
- Cables



Features and Specifications

Technical Features

- 20" wide workspace to right of needle 9" high
- Needle Beam
- 7"color touchscreen (add the Pro-Stitcher® and use that tablet for your machine display instead)
- Lighting: LED Menu-controlled Lighting for on/off throat space lighting, needle bar lighting, and bobbin light
- Stitch Control features for perfectly-balanced stitches
 - o 1/4" Interchangeable hopping foot holds down the fabric while the needle completes the stitch
- Manual Stitch Mode allows manual operation of the machine at a pre-selected needle speed
- Stitch Regulator is built-in and regulates your selected stitch length from 4 to 24 stitches per inch
 - o Stitch regulated mode follows your lead and is best for ruler work and tracing patterns
 - o Cruise Stitch regulated mode allows the needle to immediately begin stitching at the percent speed chosen
- Quick-Set Tension makes setting upper thread tensions and remembering tension settings easier
- Upper thread break sensor
- Automatic Needle Positioning
 - o Needle Up/Down
 - o Full Stitch and Half Stitch programs the needle to take a half stitch or full stitch when the needle up/down button is pressed
- Basting options in both Cruise and Precision modes allow you to baste layers every 1/4", 1/2", 1", 2" or 4"
- Five convenient built-in tie-off stitches for the beginning and end of quilting
- Maximum sewing speed of 2,500 spm
- Save your preferred speed settings with three customizable presets
- Ergonomic front handles are independently adjustable with integrated micro handles for easy control and less fatigue and are programmable
- Easy-to-reach rubber grips for comfort
- Large, color LCD Display shows:
 - o Stitch Regulator and Manual modes
 - o Multiple LED Lighting options
 - o Onscreen hand wheel
 - o Memory settings
 - o Needle speed
 - o Alarm mode
 - o Calculator
 - o Timers
 - o Program settings
 - o Stitch counters
 - o Diagnostics
 - o Low bobbin estimator
- Handle Bar Control Buttons at your fingertips
 - o Needle Up/Down
 - o Start/Stop
 - o Speed Up
 - o Speed Down
- Front Power Switch for easy access
- Easy needle change with ergonomic thumb screw

FOR THE LOVE OF SEWING



- Uses 134R system, slight ball point needle
- High-speed rotary hook
- "M" Class Bobbin
- Low bobbin estimator warns you when you are running low on bobbin thread
- Store three bobbin thread capacity settings based on your preferred thread
- External electric bobbin winder with variable speeds lets you wind your own "M" bobbins with personally selected threads
- Two timers
 - o Reminder can be set to alarm after a period of time
 - o Project timer tracks time spent on a quilt project
- Can use patterns, stencils, threads, 1/4" thick rulers and templates that commercial quilters use

Additional Information

- Pro-Stitcher ready all necessary cabling is pre-installed inside
- 2 USB type A ports
- Thread spool post and thread mast are conveniently placed for easier access
- 4 Languages (English, Spanish, French, German)
- Quiet/smooth operation
- Solid cast-aluminum construction
- Internal DC motor
- Machine weight in box = 88 lbs.
- Designed, engineered, and assembled in the U.S.A.
- Warranty: 10-year casting parts, 5-year parts, 5-year circuit boards, 5-year electrical, 90-day labor

Ask your Baby Lock Retailer about machine maintenance programs

Optional Accessories

- Kinetic Frame (BLKF)
- Kinetic Frame 2-foot extension (BLKF-EXT)
- Frame Casters (BLQ-CASTER)
- Pro-Stitcher Quilting Software (BLPS4-RG)
- Love of Sewing Membership (BLRG20-LOSM)
- Rear Handle Bars and Laser Light Stylus Set (BLRG20-RHK)
- Ruler Base (BLRG20-RB)
- Horizontal Spool Pin (BLJ18-HS)
- Baby Lock Leader Cloths (BLQL)
- Grace Start Right Cloth Leaders (GFCL & GFCL-12)
- Adapter & Stylus Holder (BLJ18-SA)
- Stylus (BLJ18-ST)
- Pattern Boards (BLJ-PB1 through BLJ-PB14)
- Channel Lock (BLJ18-CL)
- 1/4" Ruler and Echo Foot Set 3/8", 1/2" & 3/4" (BLQ-REFS)
- 1/4" Acrylic Ruler Set (BLRK-HSLA)
- Glide Foot (BLQ-GF)
- Creative Couching Set (BLQ-CCF)
- Bobbins (BLJ-BOB)
- Needles:
 - o Size 12 Item #134FG-80
 - o Size 14 Item #134FG-90
 - o Size 16 Item #134FG-100
 - o Size 18 Item #134FG-110
 - o Size 20 Item #134FG-125

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LBSP-BLRG20 11/17